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FANUC Series 16i/18i/160i/180i/160is/180is-MODEL B

DESCRIPTION OF PARAMETERS B63090EN/0114#7NFD0101#6 #5 #4 #3ASI#2 #1 #0SB2[Data type] Bit typeSB2 The number of stop bits0 : 11 : 2ASI Code used at data input0 : EIA or ISO code (automatically distinguished)1 : ASCII codeNFD Feed before and after the data at data output0 : Output1 : Not outputNOTEWhen input/output devices other than the FANUC ...

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set incorrectly, the machine may move unpredictably, possibly damaging the machine or workpiece, and

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reason, ensure that you fully understand the function of that parameter before attempting to modify it. If a
parameter is set

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